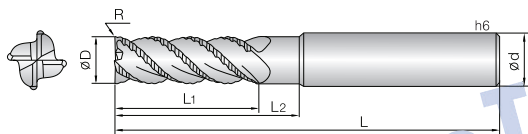


3 Flutes SUS-Cut 45° Helix Roughing Corner Radius End Mills



3&4&5SRR

- **Roughing Endmills for Alloy steels, SUS, Ti/Ni base alloys, Inconel and hard-to-cut materials**
- S coating provides wear resistance improvement as well as avoid edge stress in various applications.
- 45 helix Design for minimizing cutting resistance and long time process.
- High speed and Roughing work applicable by fine pitch flute.



Unit(mm)

Model Number	Cutting Dia. D	Corner Radius R	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
3SRR 030 002 650	3	R0.2	8	—	50	6
3SRR 040 002 650	4	R0.2	10	—	50	6
4SRR 050 002 650	5	R0.2	13	—	50	6
4SRR 060 002 660	6	R0.2	10	20	60	6
4SRR 060 002 660	6	R0.2	13	—	60	6
4SRR 060 005 660	6	R0.5	13	—	60	6
4SRR 070 002 875	7	R0.2	18	—	75	8
4SRR 080 002 875	8	R0.2	12	25	75	8
4SRR 080 002 875	8	R0.2	19	—	75	8
4SRR 080 010 875	8	R1	19	—	75	8
4SRR 090 003 A75	9	R0.3	20	—	75	10
4SRR 100 003 A75	10	R0.3	15	30	75	10
4SRR 100 003 A75	10	R0.3	22	—	75	10
4SRR 100 010 A75	10	R1	22	—	75	10
4SRR 110 003 C75	11	R0.3	25	—	75	12
4SRR 120 003 C75	12	R0.3	20	35	75	12
4SRR 120 003 C75	12	R0.3	26	—	75	12
4SRR 120 010 C75	12	R1	26	—	75	12
5SRR 140 005 GA0	14	R0.5	28	—	100	16
5SRR 160 005 GA0	16	R0.5	32	—	100	16
5SRR 160 005 GA0	16	R0.5	42	—	100	16
5SRR 160 015 GA0	16	R1.5	32	—	100	16
5SRR 160 015 GA0	16	R1.5	42	—	100	16
5SRR 200 005 KA0	20	R0.5	38	—	100	20
5SRR 200 005 KA0	20	R0.5	45	—	100	20
5SRR 200 020 KA0	20	R2	38	—	100	20
5SRR 200 020 KA0	20	R2	45	—	100	20